



承 认 书

PRODUCT SPECIFICATION

客户

CUSTOMER: Lomex

品名

DESCRIPTION: 铝电解电容(E-CAP)

系列

SERIES : (RX) 系列

规格

ITEM : 4.7 μ F 450V (Φ 10 X 16)

物料编号

Customer P/NO: _____

风华编码

FENGHUA P/NO: 84R7VBM1016RXN91E0

日期

DATE : 2023.11.13

APPROVED BY

Please Return One Copy with Your Approval

承认后请寄回一份

拟制 Prepared By	审核 Checked By	批准 Approved By
郭嘉敏	袁智城	

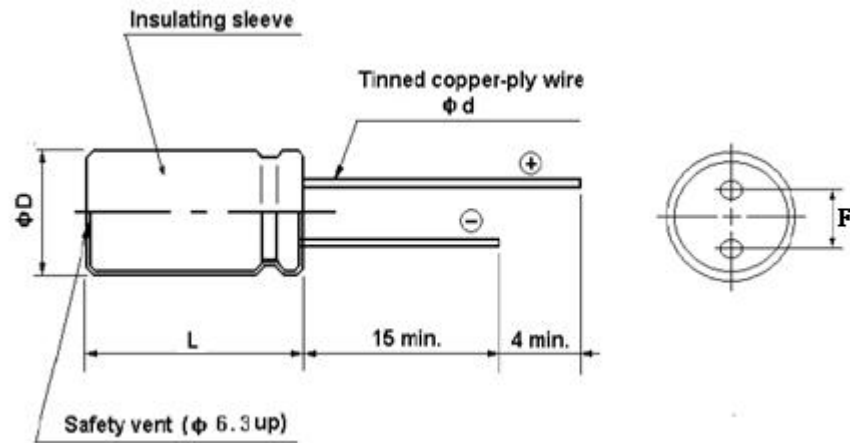
广东风华高新科技股份有限公司 Guangdong FengHua Advanced Technology Holding
CO.,LTD.

地址: 广东省肇庆市端州区风华路 18 号风华电子工业园



修改记录

生效版本 REV. NO.	更改原因 REASON	更改内容 CONTENTS	修订人 REVISER	生效日期 EFFECTIVE DATE
QWH-23.002	新建 New	新建 New	郭嘉敏	2023.11.13



FIG

No.	Customer Part No.	FengHua Part No.	List							Dimensions			
			Specification (μF) (Vdc)	Tanδ (120Hz) (Max)	Leakage Current (μA) (2 min)	Max Ripple Current(mArms) At 105℃ (120Hz)	Tolerance on Rated Capacitance (%)	Operating Temp. Range (℃)	Endurance at 105℃ (Hours)	φ D	L	d	F
										(≤ φ 8±0.5) (> φ 8±1.0)	(±2.0)	(±0.1)	(±0.5)
1	--	84R7VBM1016RXN91E0	4.7μF/ 450V	0.15	88.45	42	-20~+20	-40~+105	2000	10	16	0.6	5.0



1. 概述 SCOPE

1.1 概述 SCOPE

本承认书规定了铝电解电容器的技术规范。

This specification contains descriptions of the quality of aluminum electrolytic capacitors.

1.2 参考标准 APPLICABLE SPECIFICATION

本承认书参考 JISC-5141 和 JISC-5102 制定。

This specification is made based on the Japanese Industrial Standard JISC-5141 Characteristics and JIS C-5102.

1.3 工作温度范围 OPERATING TEMPERATURE RANGE

工作温度范围是电容器在施加额定工作电压条件下，可以长期可靠工作的环境温度范围。

Operating temperature range is the range of ambient temperature at which the capacitor can be operated continuously at rated voltage.

1.4 测试环境 CONDITION OF TEST

如果没有其他规定，标准的测试、检验环境条件如下所示：

环境温度：15℃~35℃

相对湿度：45%~75%

大气压力：86kPa~106kPa

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests are as follows:

Ambient temperature : 15℃ to 35℃

Relative humidity : 45% to 75%

Air pressure: 86kPa to 106kPa

如果对测试结果有异议，可以在以下条件测试：

环境温度：20±1℃



2. 产品特性 PRODUCT CHARACTERISTICS

2.1 电气特性 Electrical Characteristics

No.	项目 Item	测试方法和验收要求 Test method and Acceptance requirements						
2.1.1	额定工作电压 Rated Voltage	电压：直流电压值+交流电压峰值 $\leq$ 额定电压 Voltage: DC voltage + peak ripple voltage $\leq$ Rated voltage 详见第 3 页 List See list on page 3 for List						
2.1.2	电容量 Capacitance	测试频率：120Hz($\pm 20\%$) 测试电路：串联等效 测试电压：0.5Vrms 以下+1.5~2.0VDC Measuring frequency: 120Hz $\pm 20\%$ Measuring circuit: Series equivalent circuit Measuring voltage: 0.5Vrms or less +1.5 to 2.0 VDC 详见第 3 页 List See list on page 3 for List						
2.1.3	损耗角正切值 Dissipation factor	测试频率：120Hz 测试电路：串联等效 测试电压：0.5Vrms 以下+1.5~2.0VDC Measuring frequency: 120Hz Measuring circuit: Series equivalent circuit Measuring voltage: 0.5Vrms or less +1.5 to 2.0 VDC 详见第 3 页 List See list on page 3 for List						
2.1.4	漏电流 Leakage current	在电容器两端施加额定工作电压，并串联 1000 $\pm$ 100 Ω 电阻，在施加规定时间电压后，测量漏电流 The rated voltage shall be applied across the capacitor and its protective resistor shall be 1000 $\pm$ 100 Ω . The leakage current shall then be measured after an electrification period of schedule time <table><tr><td>额定工作电压(V) Rated working voltage</td><td>6.3~100</td><td>160~450</td></tr><tr><td>漏电流 Leakage current</td><td>2 分钟后 $I \leq 0.01CV(\mu A)$ 或 3(μA)，取最大值 After 2 min . $I \leq 0.01CV(\mu A)$ or 3(μA)，Whichever is greater.</td><td>2 分钟后 $I \leq 0.03CV(\mu A)+25(\mu A)$ After 2min :$I \leq 0.03CV(\mu A)+25(A)$</td></tr></table> C：标称静电容容量 (μF) Nominal Capacitance in μF V：额定工作电压 (V) Rated working voltage in V	额定工作电压(V) Rated working voltage	6.3~100	160~450	漏电流 Leakage current	2 分钟后 $I \leq 0.01CV(\mu A)$ 或 3(μA)，取最大值 After 2 min . $I \leq 0.01CV(\mu A)$ or 3(μA)，Whichever is greater.	2 分钟后 $I \leq 0.03CV(\mu A)+25(\mu A)$ After 2min : $I \leq 0.03CV(\mu A)+25(A)$
额定工作电压(V) Rated working voltage	6.3~100	160~450						
漏电流 Leakage current	2 分钟后 $I \leq 0.01CV(\mu A)$ 或 3(μA)，取最大值 After 2 min . $I \leq 0.01CV(\mu A)$ or 3(μA)，Whichever is greater.	2 分钟后 $I \leq 0.03CV(\mu A)+25(\mu A)$ After 2min : $I \leq 0.03CV(\mu A)+25(A)$						



2.1.5	温度特性 Temperature characteristic	阶段	温度 temperature					时间 Time														
		1	20±2℃					--														
		2	-25℃, -40℃					2h														
		3	20±2℃					15min														
		4	105℃					2h														
		阶段 1: 测量容量和阻抗 (z 20℃ 120Hz±20%) ;																				
		阶段 2: 电容器恒温贮存 2 小时, 在热平衡状态测阻抗 (z -25, -40℃ 120Hz±20%) ;																				



2.2 环境可靠性特性 Environmental reliability characteristics

No.	项目 Item	测试方法和验收要求 Test method and Acceptance requirements						
2.2.1	高温负荷试验 Load life test	试验温度: $105 \pm 2^\circ\text{C}$, 施加额定电压和额定纹波电流 试验时间: 见右表 Test temperature: $105 \pm 2^\circ\text{C}$, Application of the rated voltage and the rated ripple current, Testing time: See Table <table><tr><th>ϕD</th><th>Time(h)</th></tr><tr><td>≤ 8</td><td>1000</td></tr><tr><td>≥ 10</td><td>2000</td></tr></table> 外观: 无异状 Appearance: No remarkable abnormality 容量变化: 在初始值 $\pm 25\%$ 范围内 Variation of capacitance: Within $\pm 25\%$ of the initial value. 损失角正切值: $\leq 200\%$ 规定值 Dissipation factor: $\leq 200\%$ specified value 漏电流: 不大于初始规定值 Leakage current: $\leq$ specified value	ϕD	Time(h)	≤ 8	1000	≥ 10	2000
ϕD	Time(h)							
≤ 8	1000							
≥ 10	2000							
2.2.2	高温贮存试验 Shelf life test	试验温度: $105 \pm 2^\circ\text{C}$ 环境下无负荷贮存 试验时间: 1000 小时 Test temperature: without voltage load at $105 \pm 2^\circ\text{C}$ Test time : 1000h 外观: 无异状 Appearance: No remarkable abnormality 容量变化: 在初始值 $\pm 20\%$ 范围内 Variation of capacitance: Within $\pm 20\%$ of the initial value. 损失角正切值: $\leq 200\%$ 规定值 Dissipation factor: $\leq 200\%$ specified value 漏电流: $\leq 200\%$ 规定值 Leakage current: $\leq 200\%$ specified value						
2.2.3	防爆试验 Safety vent	以下试验只适用于铝壳直径 $\geq \phi 8$ 产品。 The following tests only apply to those products with vent products at diameter $\geq \phi 8$ with vent. 在电容器两极施加反向直流电压, 其中通过的电流为 1A, 在测试时防爆装置应能在 30 分钟内动作。 DC Application test: The capacitor shall be subjected to a reverse DC voltage. The current flowing through the capacitor shall be 1A. If the vent does work with the voltage applied for 30 minutes, the test is considered to be passed. 应无引线、铝箔等散射, 无火花产生 The safety vent is actuated under the test conditions, thereby preventing terminals, metal pieces, etc, of the capacitor from scattering						



2.2.4	耐焊接热 Resistance to soldering heat	焊锡温度: $260 \pm 5^{\circ}\text{C}$, 浸入时间: 10 ± 1 秒, 浸入深度: 1.6mm Solder bath temperature: $260 \pm 5^{\circ}\text{C}$, Immersion time: 10 ± 1 sec. Immersion depth: 1.6mm 外观: 无异状 Appearance: No remarkable abnormality 容量变化: 在初始值 $\pm 10\%$ 范围内 Variation of capacitance: Within $\pm 10\%$ of the initial value. 损失角正切值: 不大于规定值 Dissipation factor: $\leq$ specified value 漏电流: 不大于规定值 Leakage current: $\leq$ specified value
2.2.5	稳态湿热 Resistance to damp heat (steady state)	试验温湿度: $40 \pm 2^{\circ}\text{C}$, 90~95%RH 试验时间: 240 ± 8 h 试验后, 电容器在标准大气条件下 2 小时, 然后测试参数 Test temperature and humidity: $40 \pm 2^{\circ}\text{C}$, 90~95%RH Test time: 240 ± 8 h After completion of test, the capacitor shall be subjected to standard atmospheric conditions for 2 hours, after which measurements shall be made. 外观: 无异状 Appearance: No remarkable abnormality 容量变化: 在初始值 $\pm 10\%$ 范围内 Variation of capacitance: Within $\pm 10\%$ of the initial value. 损失角正切值: 不大于规定值 Dissipation factor: $\leq$ specified value 漏电流: 不大于规定值 Leakage current: $\leq$ specified value

2.3 机械特性 Mechanical Performance

No.	项目 Item	测试方法和验收要求 Test method and Acceptance requirements
2.3.1	可焊性 Solderability	焊锡温度: $235 \pm 5^{\circ}\text{C}$ 浸入时间: 2 ± 0.5 秒 Temperature of solder: $235 \pm 5^{\circ}\text{C}$ Dipping time: 2 ± 0.5 sec. This specification shall be met after the capacitors are stored under standard atmospheric conditions for 6 months. 浸入焊锡的引线表面积约 90% 以上应附着新锡。 At least 90% of circumferential surface of the dipping portion of terminal shall be covered with new solder.



2.3.2	端子强度 Terminal strength	端子抗拉强度：沿电容器端子引线方向施加拉力(如下表)，10±1 秒。												
		<table><tr><td>引线直径 ϕ</td><td>0.45</td><td>0.50</td><td>0.60</td><td>0.80</td><td>1.00</td></tr><tr><td>拉力 N</td><td>5</td><td>5</td><td>10</td><td>10</td><td>20</td></tr></table>	引线直径 ϕ	0.45	0.50	0.60	0.80	1.00	拉力 N	5	5	10	10	20
		引线直径 ϕ	0.45	0.50	0.60	0.80	1.00							
		拉力 N	5	5	10	10	20							
		Tensile strength of terminal: A static load shall be applied to the terminal in the axial direction and acting in a direction away from the body for 10±1 sec.												
		端子抗弯强度：在电容器引线施加固定重力（如下表），然后 5 秒内完成将电容体弯折 90° 后回到原位，再向相反方向弯折 90° 后回到原位。												
<table><tr><td>引线直径 ϕ</td><td>0.45</td><td>0.50</td><td>0.60</td><td>0.80</td><td>1.00</td></tr><tr><td>拉力 N</td><td>2.5</td><td>2.5</td><td>5</td><td>2</td><td>10</td></tr></table>	引线直径 ϕ	0.45	0.50	0.60	0.80	1.00	拉力 N	2.5	2.5	5	2	10		
引线直径 ϕ	0.45	0.50	0.60	0.80	1.00									
拉力 N	2.5	2.5	5	2	10									
Bending strength of terminal: Hang the specified dead weight, in about 5 sec then bend the body through 90°, return to the original position. Next bend it in opposite direction through 90° with the same speed, again return to the original position														
2.3.3	振动试验 Resistance to vibration	外观：无可见机械损伤												
		Appearance: no visible mechanical damage												
		电容器应无接触不良开路或短路												
		The capacitor shall be no intermittent contacts, or open or short circuiting												
		在 3 个互相垂直的方向分别施加 2 小时振动，共 6 小时。												
		频率：10-55Hz												
		振幅峰-峰值：1.5mm.												
		振速：1 分钟内振速 10～55～10Hz												
		Direction and duration of vibration:												
		3 orthogonal directions mutually each for 2h , Total 6h.												
		Vibration frequency range :10-55Hz.												
		Peak to peak amplitude: 1.5mm												
		Sweep rate :10 to 55 to 10Hz in about 1 min.												
		外观：无可见机械损伤												
		Appearance: no visible mechanical damage												
		电容器应无接触不良开路或短路												
		The capacitor shall be no intermittent contacts, or open or short circuiting												

3. 纹波电流频率因子 RIPPLE CURRENT FREQUENCY COEFFICIENT

Frequency(Hz)		50(60)	100(120)	1K	≥10K
Cap(μF)	0.1~1.0	0.50	1.00	1.30	1.50
	2.2~4.7	0.65	1.00	1.30	1.50
	10~47	0.80	1.00	1.30	1.50
	100~1500	0.80	1.00	1.15	1.20
	2200~3300	0.80	1.00	1.10	1.15



4. 风华物料编码 FENGHUAPART NO SYSTEM

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
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代码 Code	产品类别 Type
8	成品 Product
1	素子 Element
2	裸品 Semifinished Product

代码 Code	标称容量 Nominal Capacitance
R22	0.22μF
1R0	1μF
2R2	2.2μF
220	22μF
221	220 μF
222	2200 μF
223	22000μF
224	220000 μF
225	2200000μF
12A	125μF
23A	235μF
27A	275μF

代码 Code	电压 Voltage
LI	2.2V
LO	4V
LA	6.3V
LB	10V
LK	20V
LC	16V
LD	25V
LE	35V
LL	40V
LF	50V
LG	63V
LJ	71V
LH	80V
MA	100V
MR	110V
MG	120V
MH	125V
MU	130V
MB	160V
MY	180V
MC	200V
MJ	220V
MD	250V
ME	280V
MM	300V
MP	310V
MQ	315V
MN	330V
MF	350V
MZ	385V
VA	400V
VE	420V
VB	450V
VH	475V
VC	500V
VD	525V
VF	550V
VG	600V

代码 Code	尺寸 Dimensions ΦDxL(mm)
0407	Φ4X7
0511	Φ5X11
AA07	Φ6.3X7
0812	Φ8X12
1016	Φ10X16
AG31	Φ11.5X31
1220	Φ12X20
AB27	Φ12.5X27
1320	Φ13X20
AD31	Φ13.5X31
1425	Φ14X25
AC27	Φ14.5X27
1525	Φ15X25
AE40	Φ15.5X40
1725	Φ17X25
AF27	Φ17.5X27
1820	Φ18X20
2225	Φ22X25

代码 Code	误差 Tolerance
J	±5%
K	±10%
V	± ²⁰ ₁₀ %
M	±20%
Q	± ³⁰ ₁₀ %
T	± ⁵⁰ ₁₀ %
A	特殊

代码 Code	商标 Trademark
N	LH.NOVA

代码 Code	型号 Series
SS	SS
SC	SC
WP	WP
LL	LL
LE	LE
LY	LY
LZ	LZ
RX	RX
RT	RT
RF	RF
FS	FS
RG	RG
RS	RS
RA	RA
AS	AS
RY	RY
RZ	RZ
RK	RK
RW	RW
RV	RV
TF	TF
TG	TG
NP	NP
HA	HA
HT	HT

代码 Code	胶管颜色 Sleeve Color
0	黑色 Black
1	深蓝色 Deep-blue
4	紫色 Purple
5	墨绿色 Black-green
7	棕色 Brown
9	绿色 Green

代码 Code	内码 Internal Code
11	105℃普通品 105℃ regular
15	105℃凸台胶粒 105℃ convex rubber
1E	105℃普通品 PET 胶管 105℃ regular & PET Sleeve
1F	105℃凸台胶粒 PET 胶管 105℃ convex rubber & PET Sleeve
1S	105℃特殊品 105℃ Special

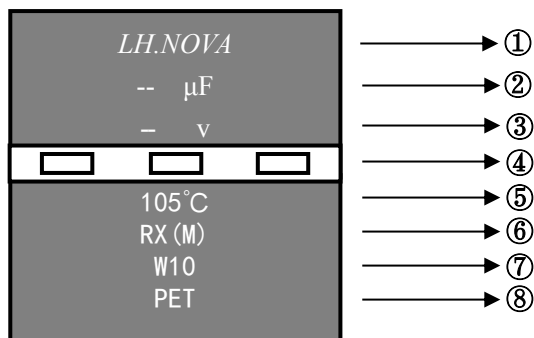
代码 Code	产品脚型 Lead Forming Type
0	散装品 Bulk
T	5mm 贴片编带品 5mm Chip tape
A	(Φ4~Φ6.3)2.5mm 脚距编带品; 2.5mm Tape
F	(Φ4~Φ8)5mm 脚距编带品; 5mm Tape
P	直径Φ≥Φ8mm 直脚方式编带 品 original type(vertical) tape
M	5mm 成型剪脚品 5mm Lead forming
C	原脚距型成型剪脚品 C Lead forming
L	L 型成型剪脚品 L Lead forming
D	(Φ4~Φ5)2.5mm 成型剪脚品 Lead forming



5. 标记 MARKING

5.1 在电容器体上应注明如下内容:

The Following Items Shall Be Marked Indelibly On The Capacitor:



序号 No.	Items
①	生产厂商商标 Manufacturer's name or trade mark
②	电容量 Capacitance
③	工作电压 Rated voltage
④	负极标志 Polarity of the terminals
⑤	上限工作温度 Maximum operating temperature
⑥	系列代码及容量偏差代码 Series code and capacity deviation code
⑦	生产日期 Produce date eg: W=2023(2001-2052:A-Z),10=10 月份 OCTOBER
⑧	套管材质 Casing Material(PET)

5.2 标记颜色

Color

套管颜色: Sleeve color:	黑色 Black
	深蓝色 Deep-blue
	紫色 Purple
	墨绿色 Black-green
	棕色 Brown
	绿色 Green
标记颜色: Marking color:	白色 white
	银色 silvery
	金色 golden



6. 包装 PACKING

6.1 包装标签内容 Package label content

1) 客户物料号 P/N	Customer Material P/N	2) 风华物料号 P/N	FENGHUA Material P/N
3) 批号	Lot number	4) 数量	Quantity
5) 系列	Series	6) 容量偏差	Tolerance on Rated Capacitance
7) 规格尺寸	Specification	8) 日期	Date
9) RoHS 标识	RoHS	10) 二维码	QR code

其中批号的填写 Lot number

1	2	3	4	5	6	7	8	9	10	11	12	13	14
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类别 年份 月份 日期 区别号

流传单号码

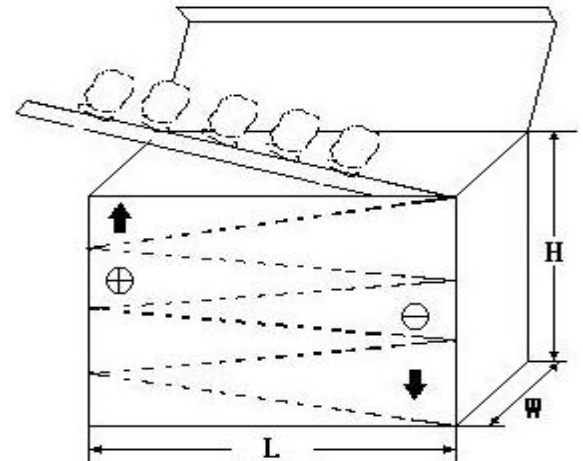
Sort Year Month Date Discriminate mark

Sequence number

6.2 编带产品按下图包装方式

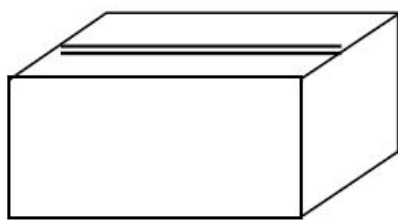
Taped capacitors are packed into carton, according to the following drawing

ΦD	Qty. (Pcs)	L≤22mm	L=25±2mm
		L×W×H(mm)	L×W×H(mm)
Φ5	2000	328×235×50	328×235×57
Φ6.3	1500		
Φ8	1000		
Φ10	600		
Φ12.5	400		
Φ16	250		
Φ18	200		

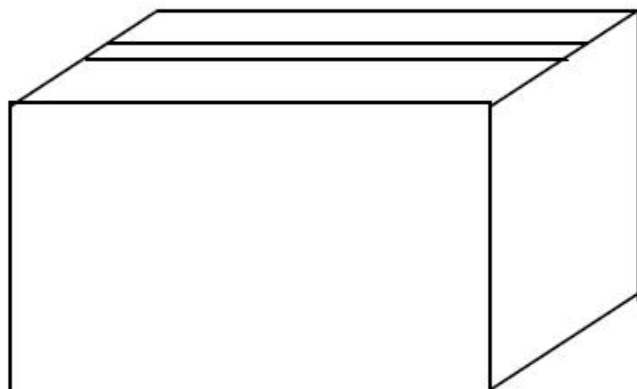


6.3 散包装按下图包装方式

Bulk packing capacitors are packed into PVC bag, inner box and carton according to the following drawings.



内盒
Inner box

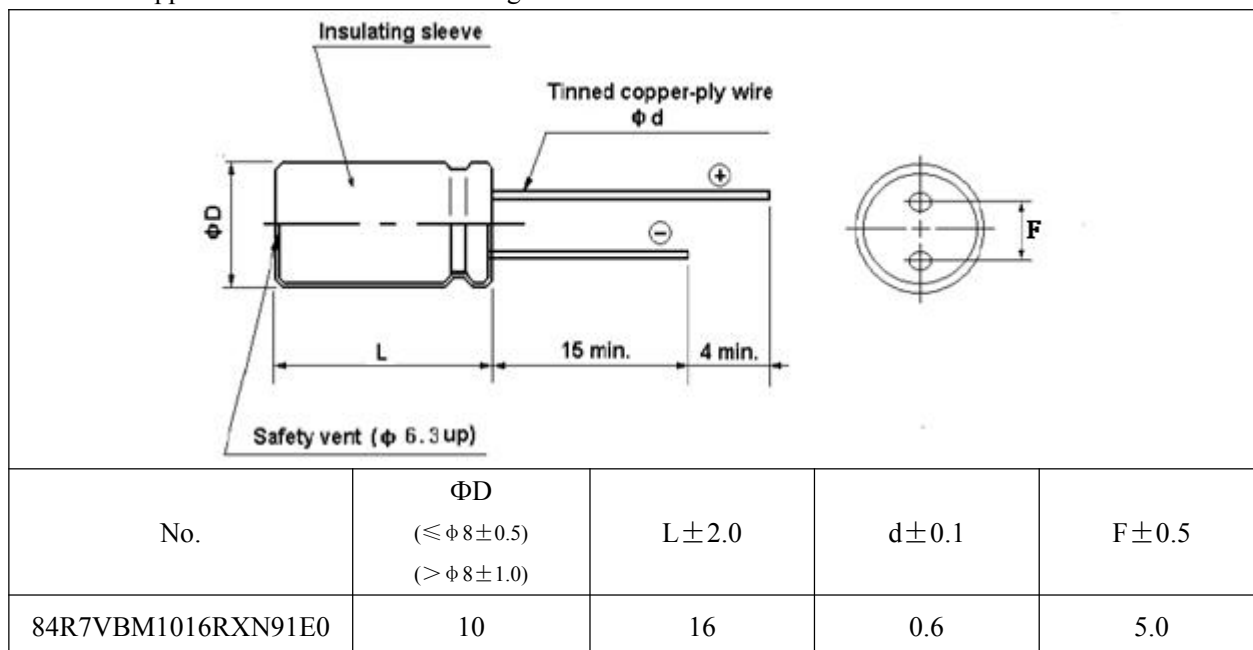


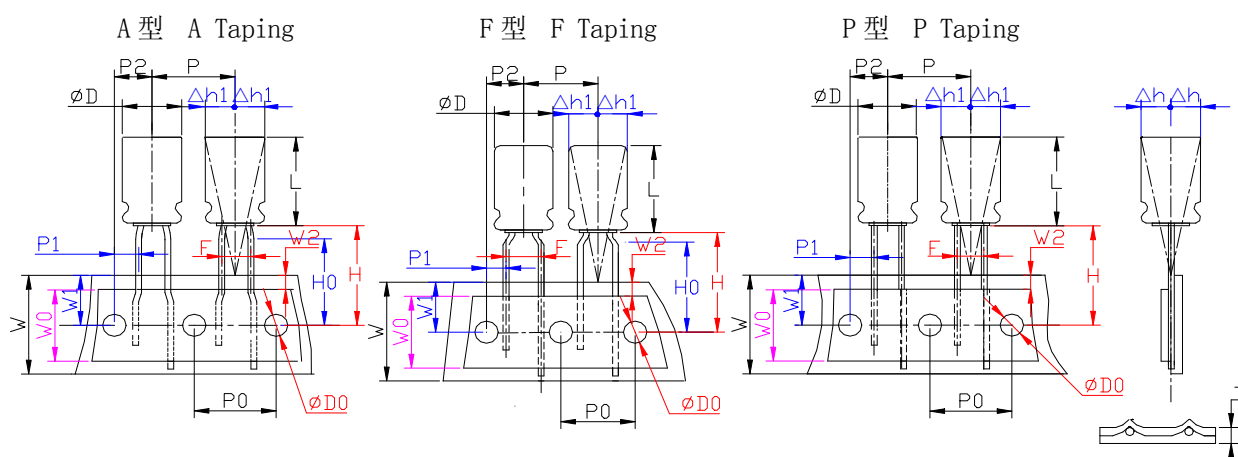
外箱
carton



7. 产品外形结构和编带

Product appearance structure and braiding



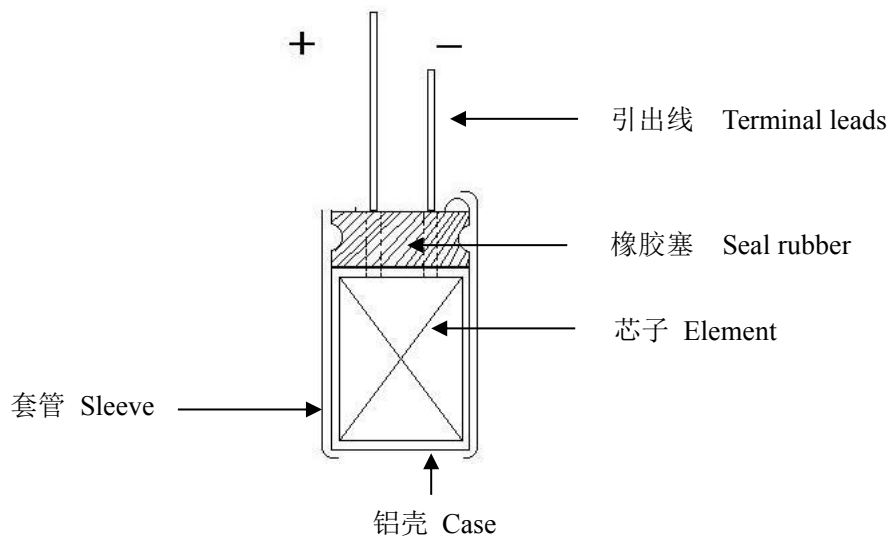


ΦD 项目 Item	Φ4	Φ5	Φ6.3	Φ4	Φ5	Φ6.3	Φ8	Φ8	Φ10	Φ12~Φ13	Φ16~Φ18
L±2.0	5~16			5~16			7~20	7~20	9~20	16-25	16-25
代码 Taping code	A			F				P			
Φd±0.1	0.45~0.50			0.45~0.50			0.60		0.60	0.60	0.8
P±1.0	12.70			12.70				12.70		15.0	30.0
P ₀ ±0.2	12.70			12.70				12.70		15.0	15.0
P ₁ ±0.5	5.10			3.85				4.60	3.85	5.00	3.75
P ₂ ±0.5	6.35			6.35				6.35		7.50	
F± ^{0.5} _{0.2}	2.50			5.00				3.50	5.00±0.5		7.5±0.5
H±0.5	18.5										
H ₀ ±0.5	16.5			16.5				-			
W±0.3	18.00										
W ₀ min	10.00										
W ₁ ±0.5	9.00										
W ₂ max	3.00										
ΦD ₀ ±0.2	4.00										
△h max	0.50										
△h ₁ max	0.50										
t±0.2	0.60										

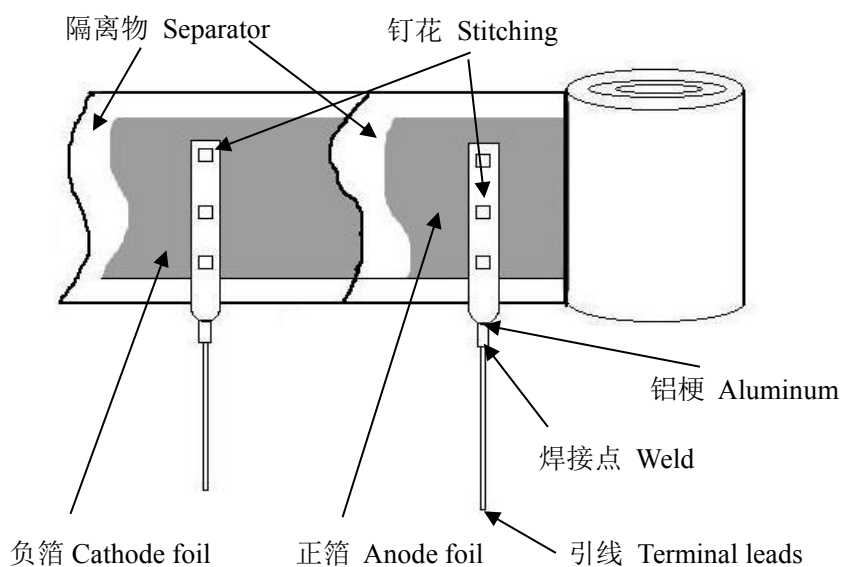


8. 材料组成清单 Material composition list

内部构造图及构成材料 INTERNAL CONSTRUCTION AND COMPONENTS



芯子分解图 Dicomposing figure of clement



序号 No.	组成部分 Components	材料.规格.处理 Materials.Finish/Specification	序号 No.	组成部分 Components	材料.规格.处理 Materials.Finish/Specification
1	铝壳 Case	铝 Aluminum	5	隔离物 Separator	电解纸 Paper
2	套管 Sleeve	胶管 Sleeve	6	正箔 Anode foil	高纯铝 Fine Aluminum
3	封口塞 Seal	胶粒 rubber	7	负箔 Cathode foil	铝 Aluminum
4	引线 Terminal lead	CP 线(钢、铜锡) CP wire (Fe+Sn)	8	电解液 Electrolyte	有机溶剂 Organic Solvent etc



9. 贮存方法 STORAGE METHODS

9.1 请保管在室温 $5^{\circ}\text{C} \sim 35^{\circ}\text{C}$ ，湿度 75%RH 以下的环境

(1)产品储存期限： ≤ 12 个月；Storage life: ≤ 12 months

(2)产品储存期限超 12 个月时，需充电后再使用

(3)产品储存时间超过 3 年的应报废处理

(4)库存有效期以套管上印刷的时间开始计算

(5)请尽量以包装状态保管

(6)请避免在以下环境中保管

①溅水、高温高湿及结露的环境

②溅油、或者充满气体油成分的环境

③充满酸性有毒气体（硫化氢、亚硫酸、亚硝酸、氯、溴、溴化甲烷等）的环境

We recommend the following conditions for storage: Ambient temperature: $5^{\circ}\text{C} \sim 35^{\circ}\text{C}$, Ambient humidity: Less than 75% RH.

(1)Storage life: ≤ 12 months;

(2) If storage life time is over 12 months,the products need to be recharged;

(3) If storage life time is over three years, the product need to be discarded;

(4) Expiry date:calculating from the date marked on the sleeve;

(5) Please keep capacitors in the original package;

(6) Avoid storing the capacitors under such circumstances:

①Environment of water splashing, high temperature, high humidity and dewing;

②The environment that splashes oil, or is filled with gas oil;

③With full of acid toxic gases environment such as(hydrogen sulfide , sulfurous acid, nitrous acid, chlorine , bromine, methyl bromide, etc.

9.2 当电容器长期储存后，漏电流会升高，温度越高，漏电流上升越快，因此应注意储存环境。如铝电解电容器的漏电流上升对电路有不良影响，请在使用前充电处理

Leakage current tends to increase when capacitors have been stored for long period of time. The higher temperature , the higher leakage current increase. Please take caution when selecting the storage location. The leakage decrease gradually as voltage is applied to the capacitor. The capacitor is subjected to aging before using, leakage may cause problems in the circuit.



10. 其它说明 OTHERS

10.1 本产品不含铅、镉等元素

This product does not include Plumbum or Cadmium.

10.2 铝电解电容器使用注意事项

(1) 直流铝电解电容器应按正确的极性使用

当直流铝电解电容器被反极性接入电路时，电容器会导致电子线路短路，由此产生的电流会引致电容器损坏。若电路中有可能在负引线施加正极电压，请选用无极性产品

(2) 在额定工作电压以下作用

当电容器上所施加电压高于额定工作电压时，电容器的漏电流将上升，其电气特性将在短时期内劣化直至损坏。请注意电压峰值勿超出额定工作电压

(3) 作快速充放电使用

当常规电容器被用作快速充电用途。其使用寿命可能会因为容量下降，温度急剧上升等而缩减

(4) 施加纹波电流应小于额定值

施加纹波电流超过额定值后，会导致电容器体过热，容量下降，寿命缩短。所施加纹波电压的峰值应小于额定工作电压

(5) 使用环境温度

铝电解电容器的使用寿命会受到环境温度的影响。据科学统计，使用环境温度下降 10℃ 其使用寿命增加 1 倍

(6) 引出线强度

当拉力施加到电容器引出线，该拉力将作用于电容器内部，这将导致电容器内部短路，开路或漏电流上升。在电容器焊装到电路板，请勿强烈摇动电容器

(7) 焊接过程耐热性

铝电解电容器装至电路板进行浸焊或波峰焊时，其塑料套管可能因焊接时间过长、温度过高而发生破裂或二次收缩

(8) 电路板的安装孔距及安装位置

电路板安装孔的设计应与产品说明书的引线脚距相一致，如果将电容器强行插入孔距不配套的电路板，那么会有应力作用于引出线，这将导致短路或漏电流上升

(9) 铝电解电容可能会有残留电压，请在使用前对电容器进行放电

Important information on the application of aluminium electrolytic capacitors

(1) When reverse voltage is applied on DC electrolytic capacitor, the capacitor will become short-circuited please use non-polarized capacitors in the circuit or the capacitor will be damage due to abnormal current flows through the capacitors since the circuit where the positive voltage may be applied to the cathode terminal.

(2) When capacitor is used at higher voltage than the rated voltage, leakage current increases, characteristics drastically deteriorate and damage in a short period may occur as a result. Please take extra caution that the peak voltage should not exceed the rated voltage.

(3) When aluminum electrolytic capacitors for general purpose are employed in rapid charge and discharge application, its life may be shorted by capacitance decreasing, heat rising, etc.



- (4) Increased leakage current is common in aluminum capacitors which have been stored for long period of time. The Higher the storage temperature, the higher the leakage current increase, therefore please take precautions concerning the storage location. The leakage current decreases gradually as voltage is applied to the capacitor. In cases where increased leakage current causes problems in the circuit, apply voltage (aging) before using.
- (5) Excessive heat will reduce capacitance and result in shortened life of capacitor if ripple currents exceeding the specified rated value are applied. The peak value of the ripple voltage should be less than the rated voltage.
- (6) Its ambient temperature closely affects the life of an aluminum electrolytic capacitor. It is generally stated, that life doubles for each 10°C decrease in temperature.
- (7) When a strong force is applied to the lead wires or terminals, stress is put on the internal connections. This may result in short circuit, open circuit or increased leakage current. It is not advisable to bend or handle a capacitor after it has been soldered to the PCB board.
- (8) In the dip soldering process of PCB board with aluminum electrolytic capacitors mounted, secondary shrinkage or crack of PVC sleeve may be observed when solder temperature is too high or dipping time is too long.
- (9) PCB board must be designed so its hole coincides with the lead pitch (lead spacing) of the capacitor specified by the catalog or specifications. When a capacitor is forcibly inserted into an unmatched hole, a stress is put on the leads. This could result in a short circuit or increased leakage current.