

3mm Bi-Color With Common Cathode ,T-1 Type Hi-Eff Red & Yellow Green LED Technical Data Sheet

Part No:LL-309IGM2E

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Features

- ♦ Red and Yellow Green chips are matched for uniform light output.
- ♦ Common Cathode.
- ♦ T-1 type package.
- Long life solid state reliability.
- ♦ Low power consumption.
- ♦ I.C. compatible.
- ♦ Pb free

Descriptions

- ♦ The lamp contain two integral chips and is available bicolor.
- ♦ The Red and Yellow Green light is emitted by diodes of GaAsP/ GaP and GaP respectively.
- ♦ White Diffused lens color .

Applications

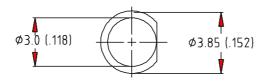
- ♦ TV set.
- ♦ Monitor.
- ♦ Telephone.
- ♦ Computer
- Circuit board

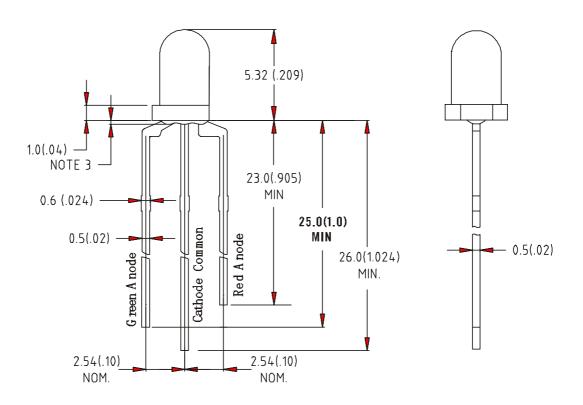
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Package Dimension:





Part No.	Material	Lens Color	Source Color	
LL-309IGM2E	GaAsP/ GaP	White Diffused	Hi-Eff Red	
	GaP	White Diliused	Yellow Green	

Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is ± 0.25 (.010")mm unless otherwise noted.
- 3. Protruded resin under flange is 1.0mm(.04") max
- 4. Specifications are subject to change without notice.

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Absolute Maximum Ratings at Ta=25℃

Parameter	Symbol	MAX	Unit
Power Dissipation	PD	100	mW
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	IFP	100	mA
Red Chip Continuous Forward Current	IF	25	mA
Yellow Green Chip Continuous Forward Current	IF	30	mA
Reverse Voltage	VR	5	V
Operating Temperature Range	Topr	-40°C to +85	5 ℃
Storage Temperature Range	Tstg	-40℃ to +10	0℃
Lead Soldering Temperature [4mm(.157") From Body]	Tsld	260°C for 5 Se	conds

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Electrical Optical Characteristics at Ta=25 ℃

Parameter	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition
Viewing Angle*	2 θ _{1/2}	Hi-Eff Red		70		Deg	(Note 2)
		Yellow Green		70			
Forward Voltage	V_{F}	Hi-Eff Red		2.0	2.8	V	IF =20mA
1 of ward voilage	۷F	Yellow Green		2.1	2.8	V	
Reverse Current	I _R	Hi-Eff Red			10	μΑ	V _R =5V
		Yellow Green			10		
Peak Emission	λр	Hi-Eff Red		635		nm	IF =20mA
Wavelength		Yellow Green		565			
Dominant Wavelength	λd	Hi-Eff Red		625			IF =20mA
		Yellow Green		570		nm	
Luminous Intensity (Note 1)*	IV	Hi-Eff Red	1.1	4.5		mcd	IF =10mA
		Yellow Green	1.1	4.5			

Notes:

- 1.Luminous Intensity Measurement allowance is $\pm 10\%$
- 2. θ _{1/2} is the off-axis angle at which the luminous intensity is half the axial luminous intensity

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Reliability

1) Test Items and Results

Test Item	Standard Test Test Conditions Method		Note	Number of Damaged	
Resistance to Soldering Heat	JEITA ED-4701 300 302	Tsld=260±5℃,10sec 3mm from the base of the epoxy bulb	1 time	0/100	
Solderability	JEITA ED-4701 300 303	Tsld=235±5℃,5sec(using flux)	1time over 95%	0/100	
Themal Shock	JEITA ED-4701 300 307	0°C~100°C 15sec,15sec	100 cycles	0/100	
Temperature Cycle	JEITA ED-4701 100 105	-40°C~25°C~100°C~25°C 30min,5min,30min,5min	℃~25℃~100℃~25℃ 100		
Moisture Resistance Cylic	JEITA ED-4701 200 203	25℃~65℃~-10℃ 90%RH 24hrs/1cycle			
High Temperature Storage	JEITA ED-4701 200 201	Ta=100℃	Ta=100℃ 1000hrs		
Terminal Strength (Pull test)	JEITA ED-4701 400 401	Load 10N (1kgf) 10±1sec			
Terminal Strength (bending test)	JEITA ED-4701 400 401	Load 5N (0.5kgf) 0° ~90° ~0° bend 2 times			
Temperature Humidity Storage	JEITA ED-4701 100 103	Ta=60℃,RH=90%	1000hrs	0/100	
Low Temperature Storage	JEITA ED-4701 200 202	Ta=-40°C	1000hrs	0/100	
Steady State Operating Life		Ta=25℃, IF=30mA	1000hrs	0/100	
Steady State Operating Life of High Humidity Heat		Ta=60℃,RH=90%,IF=30mA	500hrs	0/100	
Steady State Operating Life of Low Temperature		Ta=-30℃, IF=20mA	1000hrs	0/100	

2)Critera For Judning The Damage

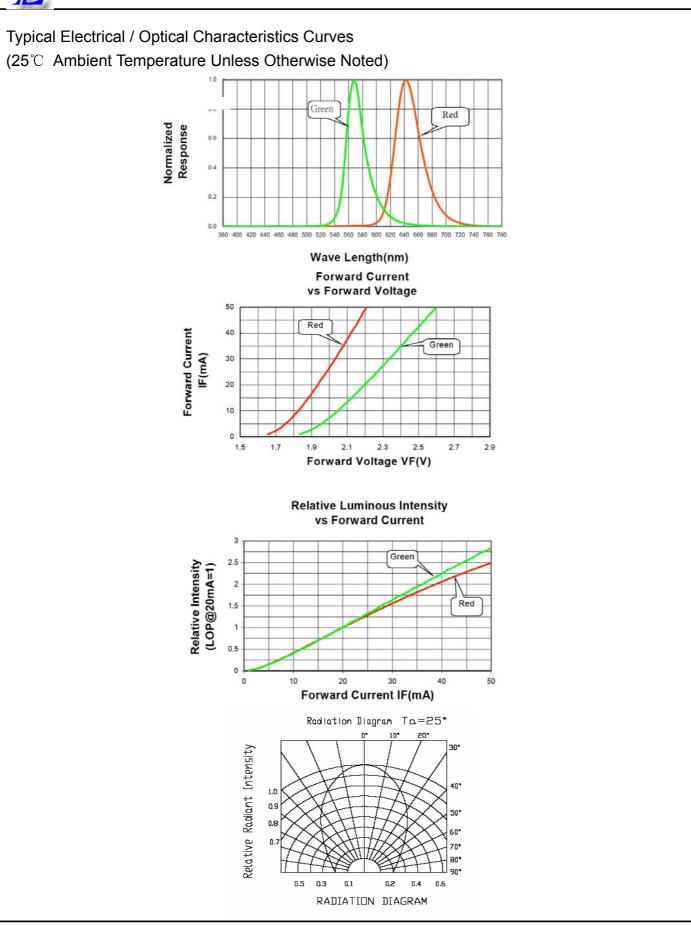
Item	Symbl	Test Conditions	Criteria for Judgement	
			Min	Max
Forward Voltage	VF	I _F =20mA	_	F.V.*)×1.1
Reverse Current	IR	VR=5V	_	F.V.*)×2.0
Luminous Intensity	IV	I _F =10mA	F.V.*)×0.7	_

*)F.V.:First Value

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Please read the following notes before using the datasheets

1. Over-current-proof

Customer must apply resistors for protection , otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2Before opening the package, the LEDs should be kept at 30℃ or less and 90%RH or less.
- 2.3The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30℃ or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.

3. Soldering Condition

- 3.1 Pb-free solder temperature profile
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260℃ for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering

of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

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